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D3245-042
Job Sheet 181096



Part No: D3245-042

Job Qty: 5 ea

Part Name: Access Panel Assembly RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/20/18

Job Tracking No:

Due Date: 7/30/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP Rev :A New Issue 07-09-11 JLM Verified By:EC IPP Rev:b ECN 1052 07-10-31 DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Stores/Pkg-2		
100	Packaging	5 pcs	7/30/18	7/30/18	0.00	0.00	Packaging1-3		
110	Small Fab	5 pcs	7/30/18	7/30/18	0.00	1.39	Small Fab-3		
120	QC	5 pcs	7/30/18	7/30/18	0.00	0.00	QC5		
130	Packaging	5 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-1		
140	QC21-SA	5 Ea	7/30/18	7/30/18	0.00	0.00	QC21		

Part Op 110 - Install Nut Plates and D3245-5 angle as per Dwg D3245, follow instructions of note 8 on dwg when riveting angle, Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2350-18-C3Y	Rigid Receptacle	40 pcs (8 ea)	90-Start up Operation	SP 5024 833X20 5037 436X20
D3245-2	Panel	5 Ea (1 ea)	90-Start up Operation	5046806
D3245-5	Door	5 Ea (1 ea)	90-Start up Operation	5047662
MS20427M3-3	Rivet	80 Ea (16 ea)	90-Start up Operation	FM136141-0
MS20615M3-3	Rivet	45 Ea (9 ea)	90-Start up Operation	FM13223.0

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	2350-18-C3Y	40	150	0
	D3245-2	5	5	0
	D3245-5	5	17	0
	MS20427M3-3	80	763	0
	MS20615M3-3	45	159	0

Part Specifications

Specifications could not be found.



Container No: S098065

Part: D3245-042

Job No: 181096

Serial No/Batch: S098065

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 07/31/18